

Launching a Busulfan Kinetic Pharmacy Service: Real-World Case in Community Hospital Setting

ONCOLOGY PHARMACOTHERAPY MAY 20, 2023

ALYSSA DONADIO, PHARM.D., BCPS, BCOP

JESSICA UNZAGA, PHARM.D., BCOP

MIAMI CANCER INSTITUTE

Objectives

Review importance of therapeutic drug monitoring for busulfan in allogeneic stem cell transplantation

Describe our process for training and implementation of in house busulfan pharmacokinetic monitoring

Apply knowledge learned to a patient case

Background

Busulfan is a bifunctional alkylating agent utilized during chemotherapy conditioning prior to stem cell transplantation (SCT)

- Dose limiting toxicity is veno-occlusive disease/sinusoidal obstruction syndrome (VOD/SOS)
- Considerable interpatient variability in busulfan pharmacokinetics (PK)
- Narrow therapeutic index of busulfan systemic exposure

Individualized busulfan dosing should be considered depending on the regimen and is based on harmonized busulfan plasma exposure unit (BPEU) using area under the curve (AUC)

Significant advancements have been made over the past 30 years since initial reports of busulfan therapeutic drug monitoring (TDM)

Background

TDM or PK-directed dosing of busulfan in SCT conditioning is associated with improved patient outcomes

- ↑ Engraftment rates
- ↓ Hepatotoxicity (VOD/SOS) rates
- ↓ Relapse rates in chronic phase chronic myeloid leukemia



Biology of Blood and
Marrow Transplantation

journal homepage: www.bbmt.org



Guideline

Personalizing Busulfan-Based Conditioning: Considerations
from the American Society for Blood and Marrow
Transplantation Practice Guidelines Committee



Jeanne Palmer ^{1,*}, Jeannine S. McCune ^{2,†}, Miguel-Angel Perales ³, David Marks ⁴,
Joseph Bubalo ⁵, Mohamad Mohty ⁶, John R. Wingard ⁷, Angelo Paci ⁸, Moustapha Hassan ⁹,
Christopher Bredeson ¹⁰, Joseph Pidala ¹¹, Nina Shah ¹², Paul Shaughnessy ¹³, Navneet Majhail ¹⁴,
Jeff Schriber ¹⁵, Bipin N. Savani ¹⁶, Paul A. Carpenter ¹⁷

Background

Busulfan undergoes rapid degradation at room temperature

- Requires strict adherence to storage/shipping on ice

Turnaround time for send outs ~36 hrs vs. ~12 hrs after 1st dose with in-house lab testing and PK analysis

In-house busulfan PK analysis eliminates the need to send out samples which increases efficiency and accuracy of dosing recommendations

Potential over-dosing could lead to increased toxicities (VOD/SOS, seizure, etc.) while under-dosing may reduce efficacy

Implementation and Training

Implementation

- This was a multidisciplinary collaboration between lab, pharmacy, and nursing teams at Baptist Hospital of Miami
- Laboratory
 - LC-MS/MS technology procured to determine and analyze busulfan plasma concentrations
 - Busulfan lab order set created for ordering and reporting results through electronic health record (EHR)
 - Specialized equipment required for processing and storage of samples and controls

Implementation (continued)

- Nursing
 - Internal busulfan requisition form created
- Pharmacy
 - Software license for Phoenix WinNonlin program purchased for PK analysis
 - End users completed training and competency on program and calculations
- Administrative
 - Proactive risk analysis completed to comply with FACT requirements
 - Standardized operating procedure (SOP) and competency developed



Baptist Hospital

BAPTIST HEALTH SOUTH FLORIDA

IV EVERY 6 HOURS BUSULFAN REQUISITION

PATIENT INFORMATION		
Patient Name: _____	Date of Birth: _____	
Medical Record Number: _____	Genetic Sex (check one): <input type="checkbox"/> Male <input type="checkbox"/> Female	
Actual Weight (kg): _____	Diagnosis: _____	
Dosing Weight (kg): _____	ICD-10 Code: _____	
Height (cm): _____		

DOSE INFORMATION	CONTACT INFORMATION
Date of Dose: _____	Attending MD: _____
Dose Given (mg): _____	FOR RESULTS CONTACT
Busulfan Manufacturer/Lot Number (if generic Busulfan): _____	Verbal report recipient: _____
Dose Number: _____ (write "test" if test dose)	Contact Number: _____
Total # of regimen doses: _____	Email address: _____
Desired Target Range: _____ (AUC) mg*hr/L	Fax Number (if app): _____
Dosing interval (check one): <input type="checkbox"/> every 6 <input type="checkbox"/> every 8 <input type="checkbox"/> every 12 <input type="checkbox"/> every 24	

IV Every 6 Hours Busulfan Dose 1 or Test Dose Infusion Time is Typically 120 minutes		
Infusion Start Time: _____	Infusion Stop Time: _____	
	<u>Actual sample Collection Time</u>	<u>Initials</u>
End of Infusion	_____	_____
End of Infusion + 15 min	_____	_____
End of Infusion + 30 min	_____	_____
End of Infusion + 2 hours	_____	_____
End of Infusion + 3 hours	_____	_____
End of Infusion + 4 hours	_____	_____

DRUG INTERACTIONS		
Please indicate if the patient has taken any of the following drugs within the past 30 days: Deferasirox, Metronidazole, Itraconazole, Isavuconazole, Voriconazole, Posaconazole, Azithromycin, TKIs, Acetaminophen, Ivosidenib, Enasidenib		
Drug: _____	Date of last dose: _____	
Drug: _____	Date of last dose: _____	
Drug: _____	Date of last dose: _____	
Drug: _____	Date of last dose: _____	

CONDITIONING REGIMENS		
Please indicate any other drug/treatment the patient has taken/will take as part of their current conditioning regimen:		
<input type="checkbox"/> Cyclophosphamide	<input type="checkbox"/> ATG	<input type="checkbox"/> Etoposide
<input type="checkbox"/> Fludarabine	<input type="checkbox"/> Thiopeta	<input type="checkbox"/> TBI
<input type="checkbox"/> Melphalan	<input type="checkbox"/> Other: _____	

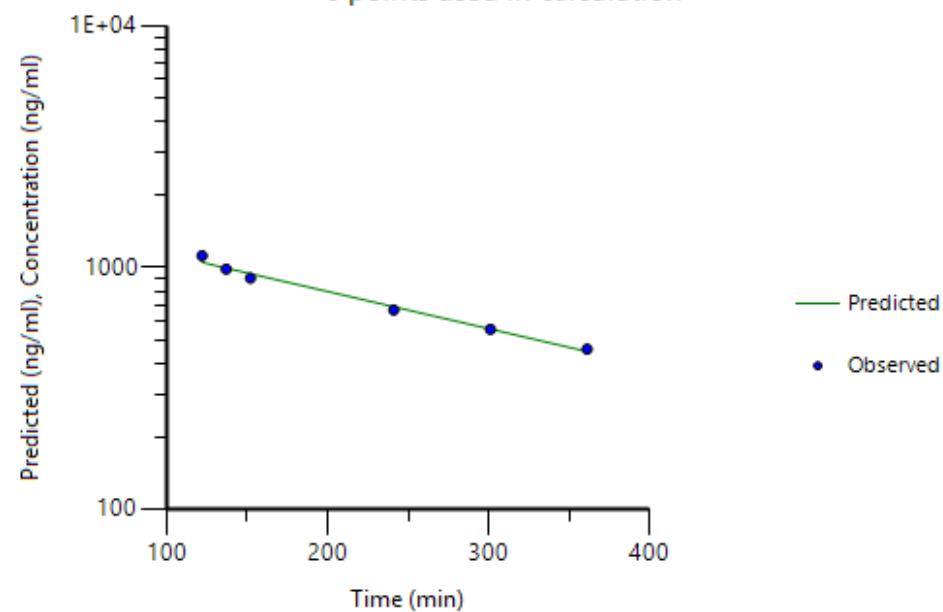
1. Please draw a minimum of 6 mL of blood in a dark green top tube (sodium heparin).
 2. Label each sample with exact time of collection
 3. Place samples immediately on ice. Busulfan degrades quickly at room temperature.
 4. Send samples in separate bags to the lab with a copy of this Requisition form. Samples MUST be received in the lab within 45 minutes after sample drawn.
 5. Centrifuge at 4 °C. Separate plasma into a plastic tube labeled with Patient name, MR Number, Date, and exact time of draw. Keep the samples refrigerated.
- IMPORTANT:**
- Accurate blood draw and infusion start/stop times are critical to busulfan PK analysis.
 - Send to the Lab the original Requisition. A physician or designee MUST sign the requisition and contain all the information completed.

Process Workflow

PK Report

Subject	Nominal_Time (min)	Time (min)	Concentration (ng/ml)	Dosing_Weight (kg)	Dose (mg)	Infusion_length (min)
	0	0	0	72.5	58	122
	120	122	1121			
	135	137	987			
	150	152	906			
	240	241	669			
	300	301	557			
	360	361	461			

Rsquared=0.9878 Rsquared_adjusted=0.9848 HL_Lambda_z=195.4805
6 points used in calculation



Subject	Dose (mg)	Dosing_Weight (kg)	AUCINF (hr*mg/L)	Css (ng/ml)	CL (ml/min)	CLperKg (ml/min/kg)
████	58.00	72.50	6.39	1065.54	151.20	2.09

Pharmacist Training

Objectives

- Explain the rationale for therapeutic drug monitoring for busulfan
- Identify important drug interactions with busulfan
- Utilize the Phoenix WinNonlin program to determine individualized patient clearance
- Calculate recommended dose of busulfan to achieve the target AUC

Process

- Review of educational materials including literature and webinars
- Watch Phoenix WinNonlin demo
- Practice with patient case examples
- Complete and successfully pass internal competency assessment

Competency Assessment

General Questions

- Busulfan PK
- Drug interactions
- TDM range and harmonized units (AUC)

Patient Case Examples

- Knowledge of equations and calculations
- Unit conversions
- Software exercises
- Interpretation of results

$$\begin{aligned} CL &= \frac{\text{Administered dose 1}}{AUC_{0-\infty}} \\ \text{Personalized dose} &= CL \times \text{target AUC} \\ C_{ss} &= \frac{AUC_{0-\infty}}{\text{dosing frequency}} \end{aligned}$$

$$\frac{C_{ss} \text{ in } \frac{\text{ng}}{\text{mL}} \times \text{dosing frequency in hours}}{1000} = \text{AUC in } \frac{\text{mg} \times \text{h}}{\text{L}} \text{ per dose}$$

Patient Case

Patient Case

68 y/o male with relapsed AML s/p salvage chemotherapy

- Bone marrow biopsy after 1 cycle demonstrates persistent disease

Decision is made to proceed with conditioning chemotherapy Busulfan/ Melphalan/ Fludarabine + Anti-thymocyte globulin (ATG) followed by matched related donor T-cell depleted allogeneic peripheral blood stem cell transplant

Pre-transplant assessment reveals patient to be at risk for VOD/SOS post transplantation

Opportunities to mitigate VOD/SOS risk include

- Busulfan therapeutic drug monitoring
- Avoiding hepatotoxic medications
- Avoiding potential drug interactions
- Close monitoring to prompt early diagnosis and treatment (daily weights, liver function tests, fluid status)
- Ursodiol prophylaxis

Patient Case (continued)

Patient Case (continued)


Busulfan target ranges

- Average AUC target 4.2-5.4 mg*hr/L per dose (Css 700-900 ng/mL)
- Cumulative AUC target 50.4-64.8 mg*hr/L (for 12 dose regimen)

Dose was adjusted to target an estimated average AUC 4.2 mg*hr/L per dose

- Lower end of therapeutic range due to VOD/SOS risk factors

Patient was discharged on D+15 post transplant with no signs or symptoms of VOD/SOS



Baptist Health

South Florida

Miami Cancer Institute

Baptist health south Florida

8900 N Kendall Dr, Miami, FL 33176 - Phone: 786 . 596 . 2000

Pharmacokinetics Report - Busulfan

Subject	Dose (mg)	Dosing_Weight (kg)	AUCINF (hr*mg/L)	Css (ng/ml)	CL (ml/min)	CLperKg (ml/min/kg)
10	58	72.5	6.39	1065.54	151.2	2.09

Target AUC (hr*mg/L)	Target Css (ng/ml)	Number of doses given	remaining doses	total number of doses	New Css (ng/ml)	New AUC (hr*mg/L)	recommended dose (mg)
4.2	700	2	10	12	626.9	3.76	34

Harmonized AUC (dose 1)	6.39 mg x hr/L
Target Cumulative AUC	50.39 mg x hr/L
Target Average AUC	4.20 mg x hr/L
Css (Dose 1)	1065.5 ng/ml
Target Css average exposure	700 ng/ml
Clearance rate (per Kg)	2.09 ml/min/kg
Recommended dosing type	Q 6h
recommended dose	34 mg
Dose change	-41.2 %
Dose recommended starts at dose #	3
Dose recommended end at dose #	12

AUC (hr*mg/L)	Cumulative AUC (hr*mg/L)
Dose 1	6.39
Dose 2	6.39
Dose 3	3.76
Dose 4	3.76
Dose 5	3.76
Dose 6	3.76
Dose 7	3.76
Dose 8	3.76
Dose 9	3.76
Dose 10	3.76
Dose 11	3.76
Dose 12	3.76

SCHEDULED TIME FROM END OF INFUSION (EOI)	BUSULFAN LEVEL (ng/mL)
EOI	1121
EOI + 15 MINUTES	987
EOI + 30 MINUTES	906
EOI + 2 HRS	669
EOI + 3 HRS	557
EOI + 4 HRS	461

Patient Data (Aug 2022 – Apr 2023)

Patient	Starting Dose	Dose # Adjusted	Final Dose	% Dose Adjustment
1	52	3	46	-11.5%
2	68	4	45	-33.8%
3	52	3	43	-17.3%
4	52	3	52	0%
5	50	3	55	10%
6	68	3	72	5.9%
7	60	3	69	15%
8	50	3	41	-18%
9	56	3	49	-12.5%
10	64	3	76	18.8%
11	58	3	34	-41%
12	79	3	70	-11.4%

Doses are adjusted to target harmonized area under the curve (AUC) 4.2-5.4 mg*h/L.

Baptist Experience

Historically sent over 30 busulfan samples to outside lab

Dose adjustments on average completed at dose 7

Post-implementation dose adjustments on average performed by dose 3

In house PK resulted in dose adjustment on average 4 doses (24 hours) sooner

Patient data to date shows similar dosing to send out

With increased data we hope to show that in house PK is more accurate (less degradation in handling) and associated with improved tolerability and efficacy (preventing over- or under-dosing)

Summary and Future Directions

Personalized busulfan dosing has the potential to improve patient outcomes following stem cell transplant

Implementation of a busulfan PK pharmacy service was possible due to collaboration with other departments and development of a comprehensive training program

Further data analysis will be important to evaluate outcomes and identify opportunities for research and process improvement

Self Assessment Question

Which of the following is true as it relates to the importance of busulfan therapeutic drug monitoring?

- a. Low busulfan plasma exposure is associated with higher rates of graft rejection and relapse
- b. High busulfan plasma exposure is associated with increased hepatotoxicity and nonrelapse mortality
- c. Busulfan has high inter- and intra- patient pharmacokinetic variability and a narrow therapeutic index
- d. Busulfan TDM has been associated with improved engraftment rates
- e. All of the above are true

Self Assessment Question

Which of the following is true as it relates to the importance of busulfan therapeutic drug monitoring?

- a. Low busulfan plasma exposure is associated with higher rates of graft rejection and relapse
- b. High busulfan plasma exposure is associated with increased hepatotoxicity and nonrelapse mortality
- c. Busulfan has high inter- and intra- patient pharmacokinetic variability and a narrow therapeutic index
- d. Busulfan TDM has been associated with improved engraftment rates
- e. All of the above are true**

Acknowledgements

Samer Hay RPh, PhD, BCOP
Lela Hall PharmD, BCOP
Claudia Martin Diaz PharmD, BCPS, BCOP
Eduardo Guizan Corrales PharmD, BCOP
Leonette Kemp PharmD, BCOP
Tiba Al Sagheer PharmD BCOP, BCACP

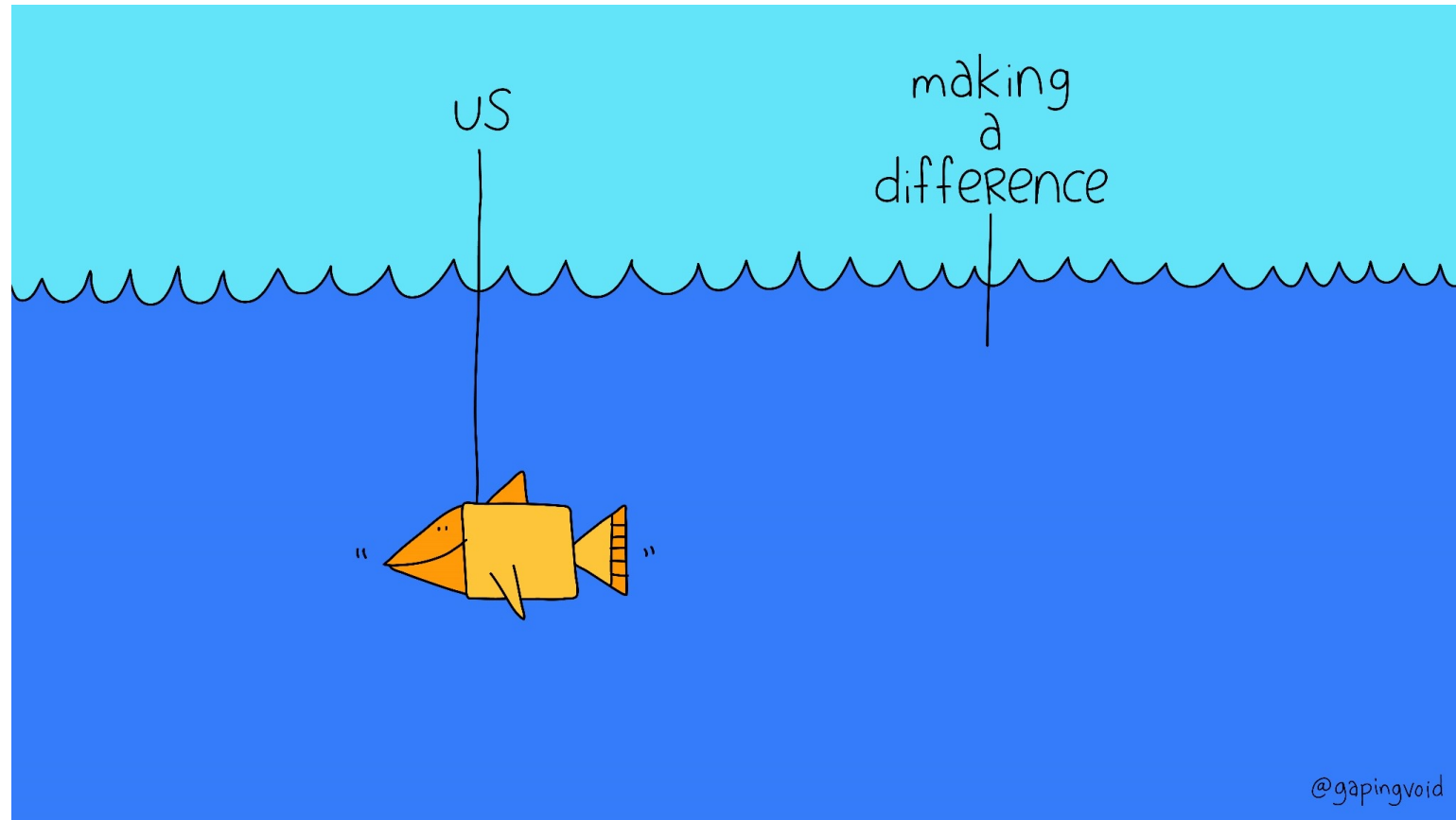
Special thanks to
Esther Lazo MS, MT and BHM lab team
Annette Caravia MSN, APRN, BMTN, 6 Hope nursing leaders
and nursing team
Moe Shwin PharmD, BCOP and Dina Dumercy McHenry
PharmD, MBA, BCOP, CSSGB, CPh



References

1. Palmer J, McCune JS, Perales MA, et al. Personalizing busulfan-based conditioning: considerations from the American Society for Blood and Marrow Transplantation Practice guidelines committee. *Biol Blood Marrow Transpl.* 2016;22:1915–1925.
2. McCune JS, Quinones CM, Ritchie J, et al. Harmonization of Busulfan Plasma Exposure Unit (BPEU): A Community-Initiated Consensus Statement. *Biol Blood Marrow Transplant.* 2019 Sep;25(9):1890-1897.
3. McCune JS, Punt AM, Yeh RF, Dupuis LL, Kweekel DM, Franssen EJF, Ritchie JC, van Maarseveen E, Huitema ADR. Quality Control of Busulfan Plasma Quantitation, Modeling, and Dosing. *Ther Drug Monit.* 2021 Oct 1;43(5):657-663.
4. Hassan M, Ehrsson H. Degradation of busulfan in aqueous solution. *J Pharm Biomed Anal.* 1986;4:95–101.
5. Corbacioglu S, Jabbour EJ, Mohty M. Risk Factors for Development of and Progression of Hepatic Veno-Occlusive Disease/Sinusoidal Obstruction Syndrome. *Biol Blood Marrow Transplant.* 2019 Jul;25(7):1271-1280.
6. Dalle JH, Giralt SA. Hepatic Veno-Occlusive Disease after Hematopoietic Stem Cell Transplantation: Risk Factors and Stratification, Prophylaxis, and Treatment. *Biol Blood Marrow Transplant.* 2016 Mar;22(3):400-9.

Thank You!



Launching a Busulfan Kinetic Pharmacy Service: Real-World Case in Community Hospital Setting

ALYSSA DONADIO, PHARM.D., BCPS, BCOP

JESSICA UNZAGA, PHARM.D., BCOP